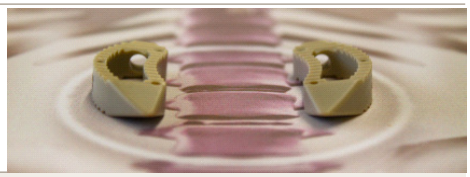
VESTAKEEP®

Technical Information

VESTAKEEP® i5 R



Implantable grade polyether ether ketone rod stock for permanent implants

VESTAKEEP® i5 R is rod stock based on implantable grade neat polyether ether ketone resin VESTAKEEP® i5 G.

Proven Biocompatibility

The extra high purity and extended quality measures make VESTAKEEP® i-Grade materials an excellent choice for permanent implants.

The biocompatibility of VESTAKEEP® i5 R has been tested following ISO 10993-1 recommendations for permanent tissue/bone contact and USP Class VI.

VESTAKEEP® i5 R complies ASTM F2026 "Standard Specification for Polyetheretherketone (PEEK) Polymers for Surgical Implant Applications".

A summary of biocompatibility test results is available upon request.

Dimensions of VESTAKEEP® i5 R

Diameter	Standard length*
6 to 20 mm	3000 mm
25 to 60 mm	2000 mm
70 to 100 mm	1000 mm

* Custom lengths are also available

Biocompatibility tests carried out on i5 R

Standard	Description
ISO 10993-3	Genotoxicity: Ames Test
ISO 10993-3	Genotoxicity: Chromosome aberration test
ISO 10993-3	Genotoxicity: Mouse Lymphoma test
ISO 10993-5	Cytotoxicity
ISO 10993-6	Test for local effects after Implantation in bone (90 days)
ISO 10993-10	Sensitization: Maximization test according to Magnusson and Kligman
ISO 10993-10	Irritation: Intracutaneous Reactivity
ISO 10993-11	Subchronic Systemic Toxicity
ISO 10993-12	GC/MS Fingerprint
USP Class VI	Acute Systemic Toxicity Intracutaneous Reactivity Muscle Implantation

For further information, please contact us at evonik-hp@evonik.com.

Properties of VESTAKEEP® i5 R

Properties		Test method	Unit	Value
Density	23°C / 50% r.h.	ISO 1183	g/cm³	1.30
Water absorption	saturation	ISO 62	%	0.4
Moisture absorption	23°C / 50% r.h.	ISO 62	%	0.12
Tensile test	23°C / 50% r.h.	ISO 527-1 ISO 527-2		
Stress at yield			MPa	105
Strain at yield			%	4.6
Stress at break			MPa	> 70
Strain at break			%	> 20
Tensile modulus		ISO 527-1 ISO 527-2	MPa	3900
Flexural Test		ISO 178		
Flexural Modulus			MPa	3850
Flexural Strength			MPa	160
Izod notched impact strength	23°C / 50% r.h.	ISO 180/1eA	kJ/m²	6.3
Temperature of deflection under load				
Method A	1.8MPa	ISO 75-1	°C	155
Method B	0.45MPa	ISO 75-2	°C	205
Differential Scanning Calorimetry (DSC)		ISO 11357		
Recrystallization temperature			°C	280
Glass transition temperature, 2nd heating, onset			°C	145
Glass transition temperature, 2nd heating, midpoint			°C	155
Melting temperature, 2nd heating			°C	340
Relative permittivity	50 Hz	IEC 60250		2.8
	10 kHz			2.8
Dielectric strength	K20/K20	IEC 60423-1	kV/mm	21

Evonik Resource Efficiency GmbH
Kirschenallee, 64293 Darmstadt, Germany
Phone +49 2365 49-9227 e-mail evonik-hp@evonik.com

www.vestakeep.com